Each

Dart Aerospace Ltd. Tuesday, 11/21/2006 1:34:27 PM Kim Johnston **Process Sheet** : SADDLE KIT **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer ' Job Number : 29615 SPRIT : 10532 **Estimate Number** : K10003 : NIA Part Number P.O. Number : K10003 S.O. No. : NIA Drawing Number : 11/21/2006 This Issue : N/A Project Number : NC Prsht Rev. : C : SMALL /MED FAB : NIA Drawing Revision First Issue : NIA Material : 29498 Previous Run : 12/5/2006 Due Date Written By Checked & Approved By Reformat: Incorporated D205-641-011 : Est: KJ/RF As per DSI 9344 J 06-07-25 Est: JLM Per K10003 Rev C Est: K 06.11.17 KJ **Additional Product** Job Number: Description: Machine Or Operation: Seq. #: DOCUMENT CONTROL 1.0 Photocopy bluefile and type labels for D205-634-011 and D204-635-011 per PPP K10003 KS 06-11-27 **CHG005** Bushing D2570 2.0 24.0000 Each(s)/Unit Total: 288.0000 Each(s) Comment: Qty.: Bushing Pick: Batch 329620 Description Part Number **Qty** Bushing D2570 Saddle, Fwd, Out

1.0000 Each(s)/Unit Total: 12.0000 Each(s)

Saddle

Description

1x 326972

5X B27887 6X

D2571

Pick:

Saddle, Fwd, Out

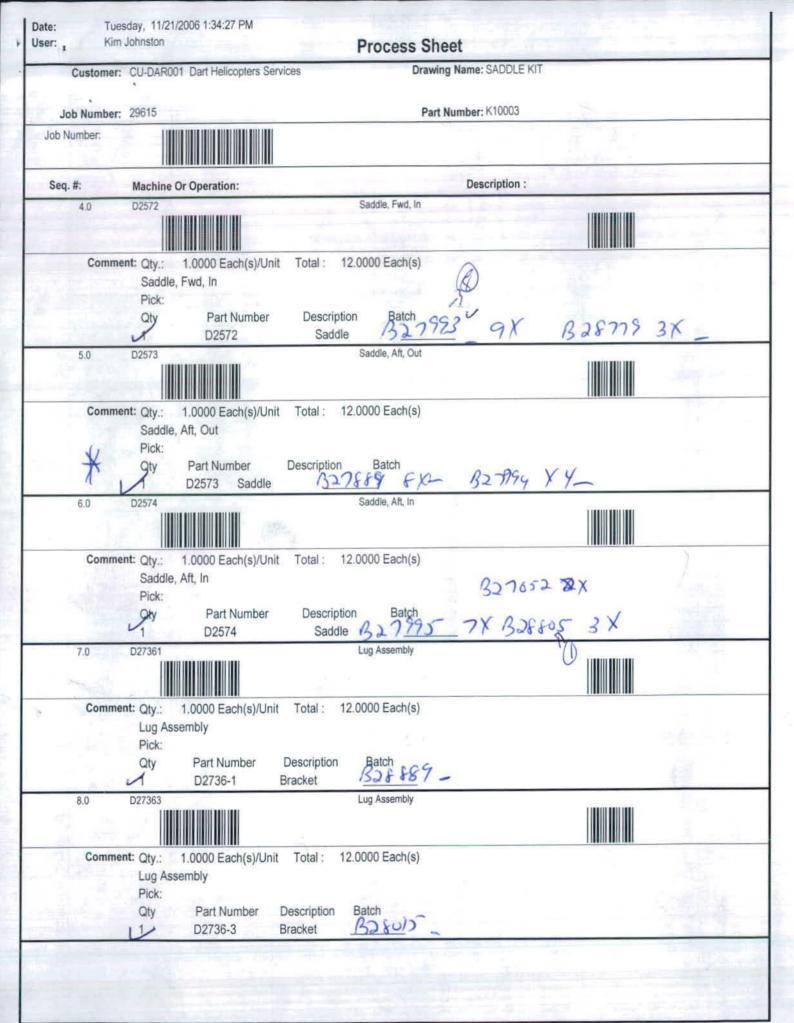
Part Number

D2571

Comment: Qty.:

3.0

W/O:			WC	RK ORDER CHANGI	ES			
DATE	STEP	PF	ROCEDURE CHA	NGE	Ву	Date Qt	y Chief Eng / Prod Mgr	Approval QC Inspector
Part No:PAR #:		PAR #:	Fault Cate	gory:	NCR: Yes	No DQA:_	Date: _	
					QA: N	/C Closed: _	Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR	)		
DATE	STEP	Description of NC		n B	Verificatio	n Approval	Approval	
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DATE	STEP	Description of NC	Corrective Action Section B			0.000	Verification	n Approval	Approval
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Tuesday, 11/21/2006 1:34:27 PM Date: Kim Johnston User: . **Process Sheet** Drawing Name: SADDLE KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: K10003 Job Number: 29615 Job Number: Description: Seq. #: Machine Or Operation: 9.0 D2747 Set Screw Comment: Qty.: 4.0000 Each(s)/Unit Total: 48.0000 Each(s) Set Screw Pick: Description Batch Qtv Part Number B25011 -Socket Head Set Screw 1/4 D2747 Saddle Spacer D2876 10.0 Comment: Qty.: 2.0000 Each(s)/Unit Total: 24.0000 Each(s) Saddle Spacer Pick: Description Qty Part Number D2876 Spacer Saddle Spacer 24.0000 Each(s) 2.0000 Each(s)/Unit Total: Comment: Qty.: Saddle Spacer 3× B24481-Pick: Description Qtv Part Number B265/3 21X. D2877 Spacer 12 D2968041 12.0 Total: 12,0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Tow Ring Pick: Description Part Number 1 D2968-041 Tow Ring D35331 13.0 2.0000 Each(s)/Unit Total: 24,0000 Each(s) Comment: Qty.: Set Screw B28032 Batch:

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W/O:			WORK ORDER CHANGES									
DATE	STEP		PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No: PAR #:			Fault Categ	gory:				Date:				
NCR:	1.00		WC	RK ORDE	R NON-CONFORM	MANCE (NC	R)					
		Description of NC	Corrective Action Section B			AND AND ADDRESS OF	Verif	ication	Approval	Approval		
DATE	STEP	Section A		Initial Chief Eng	Action Description Chief Eng	Sign Date	& Section C		Chief Eng	QC Inspector		
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Tuesday, 11/21/2006 1:34:28 PM Date: User: . Kim Johnston **Process Sheet** Drawing Name: SADDLE KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: K10003 Job Number: 29615 Job Number: Description: Seq. #: Machine Or Operation: Bolt 14.0 AN46A Total: 192.0000 Each(s) Comment: Qty.: 16,0000 Each(s)/Unit Bolt Pick: Description Batch Qty Part Number M102602 16 Bolt AN4-6A AN446A 15.0 Comment: Qty.: 4.0000 Each(s)/Unit Total: 48.0000 Each(s) Bolt Pick: Batch Description Part Number AN4-46A AN451A 16.0 Comment: Qty.: 96.0000 Each(s) Total: 8.0000 Each(s)/Unit Bolt Pick: Description Part Number Qtv M102536\_ AN4-51A AN612A 17.0 96.0000 Each(s) Comment: Qty.: 8.0000 Each(s)/Unit Total: Bolt Pick: Description Qty Part Number M/UD 188-AN6-12A AN960JD416 18.0 Comment: Qty.: 32.0000 Each(s)/Unit Total: 384.0000 Each(s) Washer Pick: Qty Part Number Description Batch M162339 -/32 AN960JD416 Washer

W/O:			WORK ORDER CHANGES							
DATE	STEP	PF	ROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No	):	PAR #:	Fault Category:		No DQ	A:	Date:	7/01/02		

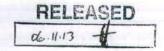
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		Description of NC		Corrective Action Section I	Verification	Anneval	Ammental	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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Tuesday, 11/21/2006 1:34:28 PM Date: User:, Kim Johnston **Process Sheet** Drawing Name: SADDLE KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: K10003 Job Number: 29615 Job Number: Description: Seq. #: Machine Or Operation: AN960JD616 Washer 19.0 Total: 96.0000 Each(s) 8.0000 Each(s)/Unit Comment: Qty.: Washer Pick: Batch Description Qty Part Number Washer AN960JD616 M101124 AN9704 20.0 Total: 12.0000 Each(s) 1.0000 Each(s)/Unit Comment: Qty.: Washer Pick: Description Batch Qty Part Number Washer AN970-4 MS21042L4 21.0 29.0000 Each(s)/Unit Total: 348.0000 Each(s) Comment: Qty.: Nut Pick: Description Qty Part Number Nut (or MS21042-4) MS21042L4 -29 INSPECT 100% KITS FOR COMPLETENESS QC4 22.0 Comment: INSPECT KITS 100% FOR COMPLETENESS PACKAGING RESOURCE #1 PACKAGING 1 23.0 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: QC21 24.0 Comment: FINAL INSPECTION/W/O RELEASE Job Completion

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W/O:			WORK ORDER CHANGES									
DATE	STEP		PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No: PAR #: _		Fault Cate	gory:	NCR: Yes	NCR: Yes No DQA:							
		1			QA: N/	C Closed	l:	_ Date: _				
NCR:		- 27	WORK ORDE	ER NON-CONFORMA	NCE (NCR	)						
DATE	CTED	Description of NC	Corrective Action Section B			Verifica		Approval	Approval			
DATE	STEP Description of N		Initial Chief Eng	Action Description Chief Eng	Sign & Date	& Section C		Chief Eng	QC Inspector			
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D	DESIGN	CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	n Ad Sig
0	CHECKED APPROVED		DRAWING NO. K10003 SHEET	REV. C
0	ATE		TITLE	SCALE
0	06.11.07		SADDLE KIT	NTS
	A	00.06.01	NEW ISSUE	
	В	00.11.22	ADD D2707-041 OPTION	
	С	06.11.07	ADD D3533-1	



THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION	
BELL 205/210/212/412	D205-634-011	
BELL 204	D205-634-015 D204-635-011	

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10003	D205-634-011 D205-634-015	D204-635-011	
D205-641-011	1	1	1	
D2570	16	16	16	
D2571	1	1	1	
D2572	1	1	1	-
D2573	1	1	1	15
D2574	1	1	1	
D2747	4	4	4	
D2876	2	2	2	
D2877	2	2	2	
D2707-041 (or D2968-041)	1	1	1 -	
D3533-1	2	2	2	
AN4-51A	8	8	8	
AN4-6A	16	16	16	P COPY
AN6-12A	8	8	8	LIRN TO
AN960JD416	32	32	20	VEERING
AN960JD616	8	8	8 UNCONTR	OLIED C
*AN960JD1016	1	1	1 SUBJECT TO	
AN970-4	1	1	1 WITHO	
MS21042-4 (OR L4)	25	25	25 WOR	CORDER

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